What is claimed is:

- 1. A semiconductor wafer ID recognition apparatus
- 2 comprising:
- 3 image sensing optical means for reading at
- 4 least one identification information (ID) marked at an
- 5 arbitrary position on a semiconductor wafer in
- 6 accordance with a plurality of first read optical
- 7 conditions registered in advance; and
- 8 recognition processing means for performing
- 9 recognition processing including calculation of an
- 10 evaluation score representing a read likelihood ratio
- 11 for an image output from said image sensing optical
- 12 means every read optical condition, and adopting a
- 13 recognition result under a read optical condition
- 14 exhibiting the highest score as an ID of the
- 15 semiconductor wafer.
 - 2. An apparatus according to claim 1, wherein
- 2 said recognition processing means performs recognition
- 3 processing for a corresponding ID among a plurality of
- 4 IDs recorded on the semiconductor wafer in accordance
- 5 with the first read optical conditions, and adopts, as
- 6 the ID of the semiconductor wafer, a recognition result
- 7 under a read optical condition exhibiting the highest
- 8 score obtained by recognition processing under all the
- 9 first read optical conditions.

- 3. An apparatus according to claim 1, further
- 2 comprising informing means for generating a warning when
- 3 no ID can be recognized by recognition processing under
- 4 the first read optical conditions.
- 4. An apparatus according to claim 1, further
- 2 comprising input means for manually inputting an ID when
- 3 no ID can be recognized by recognition processing under
- 4 the first read optical conditions.
 - 5. An apparatus according to claim 1, wherein
- 2 said image sensing optical means executes
- 3 retry processing of performing ID recognition in
- 4 accordance with a plurality of second read optical
- 5 conditions different from the first read optical
- 6 conditions when no ID can be recognized under the first
- 7 read optical conditions, and
- 8 said recognition processing means adopts, as
- 9 the ID of the semiconductor wafer, a recognition result
- 10 under a read optical condition where an evaluation score
- 11 is not less than an acceptable score and is the highest.
 - 6. An apparatus according to claim 5, further
 - 2 comprising informing means for generating a warning when
 - 3 no ID can be recognized by retry processing under the
 - 4 second read optical conditions.

- 7. An apparatus according to claim 5, further
- 2 comprising input means for manually inputting an ID when
- 3 no ID can be recognized by retry processing under the
- 4 second read optical conditions.
- 8. An apparatus according to claim 5, wherein
- 2 said recognition processing means determines that no ID
- 3 can be recognized when an evaluation score is under a
- 4 predetermined value or when an indistinct character
- 5 exists in a character string of a recognition result.
 - 9. An apparatus according to claim 1, wherein
- 2 said image sensing optical means comprises
- a light source which is arranged to irradiate
- 4 an ID on the semiconductor wafer and changes in
- 5 irradiation condition in accordance with the first read
- 6 optical conditions, and
- 7 image sensing means for reading the ID on the
- 8 semiconductor wafer irradiated by said light source, and
- 9 said recognition processing means comprises
- 10 read optical condition memory means for
- 11 storing the first read optical conditions,
- 12 light source control means for controlling
- 13 said light source so as to set the first read optical
- 14 conditions stored in said read optical condition memory
- 15 means,

- 16 ID recognition processing means for performing
- 17 recognition processing for each of images obtained under
- 18 the first read optical conditions, calculating an
- 19 evaluation score for each read optical condition, and
- 20 storing a recognition result and the evaluation score,
- 21 and
- 22 determination processing means for adopting,
- 23 as the ID of the semiconductor wafer, a recognition
- 24 result which is stored in said ID recognition processing
- 25 means and is obtained under a read optical condition
- 26 exhibiting the highest evaluation score.
 - 10. An apparatus according to claim 9, wherein
 - 2 said ID recognition processing means comprises
 - a recognition unit for performing recognition
 - 4 processing for each of images obtained under the first
 - 5 read optical conditions,
 - 6 an evaluation unit for calculating an
 - 7 evaluation score for each read optical condition in
 - 8 accordance with an recognition result of said
 - 9 recognition unit, and
- a memory for storing the recognition result of
- 11 said recognition unit and an evaluation result of said
- 12 evaluation unit.
 - 11. An apparatus according to claim 1, further
 - 2 comprising transfer means for transferring the

- 3 semiconductor wafer to a predetermined position on the
- 4 basis of the ID adopted by said recognition processing
- 5 means.
 - 12. An apparatus according to claim 1, wherein
- 2 the ID includes a first ID formed from code
- 3 information and a second ID formed from
- 4 character/numeral information, and
- 5 said recognition processing means performs
- 6 digital recognition processing of the first ID, and when
- 7 no code can be recognized, performs analog recognition
- 8 processing of the second ID.